

## **Running Applique Designs on the Highland D Series Embroidery Machine**

**Note:** The following instructions are for embroidery machines with the D-Series control panel (see picture below). If you do not have one of these control panels, please call MESA Support at 800-330-3867, option 2 for further guidance.

## **D-Series Embroidery Machine Control Panel:**





## **Step by Step Instructions:**

1. Access the design library by tapping the icon highlighted below



2. Select the design you are wanting to use by tapping it one time. Then, tap the applique icon highlighted below



3. Scroll down to the color change that you want the machine to stop at prior to continuing the design using the arrows on the screen



4. Under "Add Patch?" press the check mark and you will see it change on the right from "No applique" to "offset point."



- 5. Tap the red X under "To Offset Point?"
  - a. To control how far the frame will move out towards you once it reaches this color change, you can use the arrows highlighted in yellow.
    - i. Tip: If using this function to do puffy foam on caps, have the offset point be no more than 2cm as moving it further will cause damage to your machine.



6. Once you are finished, tap the check mark and proceed setting up your design like normal.

If you have any questions about these instructions or are needing more assistance please call MESA Support at 800-330-3867, option 2.